



Revision Number: 010.2

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**1. IDENTIFICATION**

**Product name:** LOCTITE SF 7471 PRIMER known as LOCTITE® 7471™ Primer LOCQUIC®  
**Product type/ Recommended use:** Activator  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
 One Henkel Way  
 Rocky Hill, Connecticut 06067

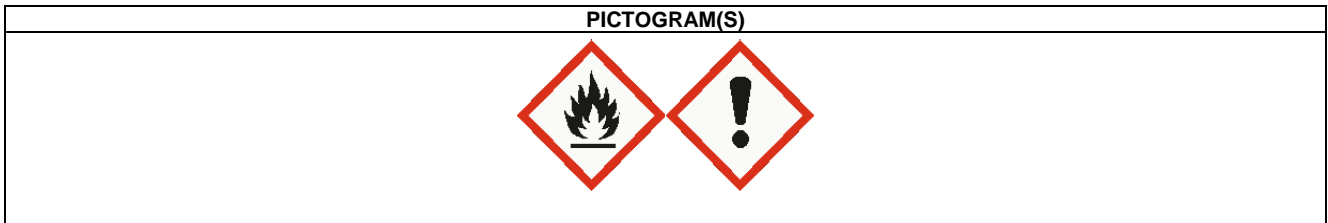
**IDH number:** 135285  
**Item number:** 19267  
**Region:** United States  
**Contact information:**  
 Telephone: +1 (860) 571-5100  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 MEDICAL EMERGENCY Phone: Poison Control Center  
 1-877-671-4608 (toll free) or 1-303-592-1711  
 TRANSPORT EMERGENCY Phone: CHEMTREC  
 1-800-424-9300 (toll free) or 1-703-527-3887  
 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**DANGER:** H225 - HIGHLY FLAMMABLE LIQUID AND VAPOUR.  
 H317 - MAY CAUSE AN ALLERGIC SKIN REACTION.  
 H319 - CAUSES SERIOUS EYE IRRITATION.  
 H336 - MAY CAUSE DROWSINESS OR DIZZINESS.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3



**Precautionary Statements**

- Prevention:**
- P210 - Keep away from heat, sparks, open flames, hot surfaces - no smoking.
  - P233 - Keep container tightly closed.
  - P240 - Ground and bond container and receiving equipment.
  - P241 - Use explosion-proof equipment.
  - P242 - Use non-sparking tools.
  - P243 - Take action to prevent static discharges.
  - P261 - Avoid breathing mist/vapours.
  - P264 - Wash affected area thoroughly after handling.
  - P271 - Use only outdoors or in a well-ventilated area.
  - P272 - Contaminated work clothing should not be allowed out of the workplace.
  - P280 - Wear protective gloves, clothing, eye and face protection.
- Response:**
- P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing.
  - P304+P340+P312 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell.
  - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P333+P313 - If skin irritation or rash occurs: Get medical attention.
  - P337+P313 - If eye irritation persists: Get medical attention.

**Storage:** P362+P364 - Take off contaminated clothing and wash it before reuse.  
P370+P378 - In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P403+P235 - Store in a well-ventilated place. Keep cool.  
P405 - Store locked up.

**Disposal:** P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
acetone	67-64-1	80 - 100
2-Propanol	67-63-0	10 - 30
2-Mercaptobenzothiazole	149-30-4	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

#### First Aid Measures by likely routes of exposure

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Get medical attention. Never give anything by mouth to an unconscious person.

**Most important symptoms and effects (acute and delayed):** The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.

**Indication of any immediate medical attention / special treatment needed:** Not available.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Foam, dry chemical or carbon dioxide.

**Improper extinguishing agents:** Not available.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

**Unusual fire or explosion hazards:** Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

**Hazardous combustion products:**

Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**

Do not allow product to enter sewer or waterways.

**Clean-up methods:**

Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Keep unnecessary personnel away. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

## 7. HANDLING AND STORAGE

**Handling:**

During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wash thoroughly after handling. Refer to Section 8.

**Storage:**

For safe storage, store between 8 °C (46.4 °F) and 28 °C (82.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
acetone	250 ppm TWA 500 ppm STEL	1,000 ppm (2,400 mg/m3) PEL	None	None
2-Propanol	200 ppm TWA 400 ppm STEL	400 ppm (980 mg/m3) PEL	None	None
2-Mercaptobenzothiazole	None	None	(SKIN) 5 mg/m3 TWA (Skin sensitizer.)	None
Ethanol	1,000 ppm STEL	1,000 ppm (1,900 mg/m3) PEL	None	None

**Engineering controls:**

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

**Respiratory protection:**

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:**

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:**

Liquid

**Color:**

Amber to yellowish

**Odor:**

Acetone

**Odor threshold:**

Not available.

**pH:**

5 - 6

**Vapor pressure:**

172 mm hg (20 °C (68°F))

**Boiling point/range:**

56 °C (132.8 °F)no method / method unknown

**Melting point/ range:**

Not applicable, Product is a liquid

<b>Density/Relative density:</b>	0.7953
<b>Relative vapor density:</b>	2.20 °C
<b>Flash point:</b>	-8 °C (17.6 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	2.6 %
<b>Flammable/Explosive limits - upper:</b>	12.8 %
<b>Autoignition temperature:</b>	Not applicable
<b>Flammability:</b>	Flammable liquid
<b>Evaporation rate:</b>	Not available.
<b>Solubility:</b>	Miscible Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	13.3 %; 106 g/l EPA Method 24
<b>Dynamic viscosity:</b>	Not available.
<b>Kinematic viscosity:</b>	2.5 mm <sup>2</sup> /s
<b>Kinematic viscosity:</b>	> 20.5 mm <sup>2</sup> /s
<b>Particle characteristics:</b>	Not applicable, Product is a liquid
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic vapours.
<b>Incompatible materials:</b>	Acids. Strong oxidizing agents.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Likely routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

**Inhalation:** May cause dizziness, incoordination, headache, nausea, and vomiting. Central nervous system effects.

**Skin contact:** May cause skin irritation. May cause allergic skin reaction. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
acetone	Oral LD50 (Mouse) = 5.2 g/kg Oral LD50 (Mouse) = 3,000 mg/kg Oral LD50 (Rabbit) = 5,340 mg/kg Oral LD50 (Rat) = 5,800 mg/kg Oral LD50 (Rat) = 9,800 mg/kg Dermal LD50 (Rabbit) = 20,000 mg/kg Inhalation LC50 (Rat, 4 h) = 76 mg/l Inhalation LC50 (Rat, 4 h) = 50.1 mg/l
2-Propanol	Oral LD50 (Rat) = 5,045 mg/kg Oral LD50 (Mouse) = 3,600 mg/kg Oral LD50 (Rabbit) = 6,410 mg/kg Oral LD50 (Rat) = 4.7 g/kg Oral LD50 (Mouse) = 4.5 g/kg Oral LD50 (Rabbit) = 8.0 g/kg Oral LD50 (Rabbit) = 5.03 g/kg Dermal LD50 (Rabbit) = 12,800 mg/kg
2-Mercaptobenzothiazole	Oral LD50 (Mouse) = 3,148 mg/kg Oral LD50 (Mouse) = 1,558 mg/kg Oral LD50 (Mouse) = 1,490 mg/kg Inhalation LC50 (Rat, 4 h) = > 1,270 mg/l

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
acetone	Irritant		Central nervous system
2-Propanol	Irritant	Allergen	Central nervous system
2-Mercaptobenzothiazole		Allergen	Kidney Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
acetone	No	No	No
2-Propanol	No	Group 1	No
2-Mercaptobenzothiazole	No	Group 2A	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Flammable liquids, n.o.s. (Acetone, Isopropanol)  
**Hazard class or division:** 3  
**Identification number:** UN 1993  
**Packing group:** II  
**DOT Hazardous Substance(s):** Acetone

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** Flammable liquid, n.o.s. (Acetone, Isopropanol)  
**Hazard class or division:** 3  
**Identification number:** UN 1993  
**Packing group:** II  
**Exceptions:** (Not more than 500 ml), May Qualify as Consumer Commodity, ID8000

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** FLAMMABLE LIQUID, N.O.S. (Acetone, Isopropanol)  
**Hazard class or division:** 3  
**Identification number:** UN 1993  
**Packing group:** II  
**Exceptions:** Limited quantity (Not more than 1 L).

**15. REGULATORY INFORMATION****United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis.  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Please refer to the GHS classification in Section 2  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 2-Propanol (CAS# 67-63-0). 2-Mercaptobenzothiazole (CAS# 149-30-4). acetone (CAS# 67-64-1) 5,000 lbs. (2,270 kg)  
**CERCLA Reportable quantity:** 2-Propanol (CAS# 67-63-0) 100 lbs. (45.4 kg)  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

**16. OTHER INFORMATION**

**This safety data sheet contains changes from the previous version in sections:** Corrected information in Section(s): 2

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 04/21/2025

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